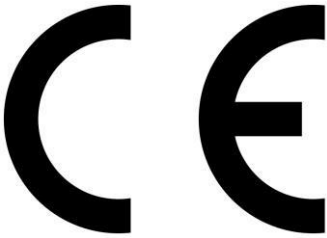


CE – Marking & Declaration of Performance


<p>Mitten 5A - 225 Henry St. Brantford, ON N3S 7R4 CANADA</p>
<p>14</p>
<p>EN 13245-2:2008+AC:2010</p> <p>PVC-U profiles for exterior wall finishes of buildings</p>

Declared performance has been assessed and verified for Ply Gem by:
VTT Expert Services Oy, notified body 0537
PL 1001
02044 VTT

Classification report number VTT-S-10496-

DECLARATION OF PERFORMANCE

Number 2015-1

1. Unique identification code of the product-type:

Mitten product lines: "Sentry", "Highland", "Cambridge", "Oregon Pride", "Southern Beaded" and "Board and Batten ASA".

2. Type marking allowing identification of the construction product:

Mitten Sentry, Mitten Highland, Mitten Cambridge, Mitten Oregon Pride and Mitten Southern Beaded

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

PVC-U profile for exterior wall finishes of buildings

4. Name and contact address of the manufacturer:

Mitten

5A - 225 Henry St.
Brantford, ON N3S 7R4
CANADA

5. Name and contact address of the authorised representative:

Dayne Tooze
Materials & Process Engineer
Phone: 519.805.3954
Email: dtooze@mittenbp.com

6. System of assessment and verification of constancy of performance of the construction product as set out in Construction Product Regulation 305/2011 Annex V (system 4) complying with applied Harmonised Standard EN 13245-2:2008 as amended in 2010.

7. Declared performance

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire	E / AVM, AHM (1/-)	EN 13501-1 (EN ISO 11925-2)
Release of dangerous substances	NPD	
Mechanical resistance	NPD	SFS-EN13245-1
Durability: - Artificial (UV) ageing - Change in colour - Tensile-impact strength	NPD NPD NPD	EN 513 ISO 7724 ISO 8256

8. Performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7. Manufacturer assembly instructions need to be followed in order to achieve declared performance.

This declaration of performance is issued under the sole responsibility of the identified manufacturer and it is valid for declared products sold in EU starting 15-08-2015.